



# endura<sup>flame</sup>tex


## Layering Custom Apparel Graphics

Do you want to overlap our products but don't know how to do it?

In most cases, overlapping is not an issue at all.

The below sheet lists the results of our tests after 10 washings at 40°C (104°F).

However, we always recommend you to do a trial prior to going to mass production.

Applied as the lower layer	Comments	EnduraTex products applied as the upper layer											
		HOTMARK	FIRSTMARK	HotFlock	EASYWEEDING	PolyTwill	VIBE	GLOSSY	GALAXY	HM METALLIC	FASHION	HM SIR	REFLEX
HOTMARK	—	●	●	●	●	●	●	●	●	✋	●	●	●
FIRSTMARK	—	●	●	●	●	●	●	●	●	✋	●	●	●
HotFlock	—	●			●	●	●	●	●		●		●
 EASYWEEDING SPORT	—				●								
PolyTwill	—	●	●	●	●	●	●	●	●	✋	●	●	●
VIBE	—	●	●		●	●	●	●		✋		●	●
GLOSSY	May get more matte when heat pressed several times	●	●	●	●	●	●	●	●	✋	●	●	●
FASHION	—	●	●	●	●	●	●	●	●	✋	●	●	●
METALLIC	HotMark Metallic is a sensitive product that must be applied as the top layer. Please follow the instructions for this material. Applying any other material on top of Metallic will cause it to lose its metallic finish.												
GALAXY	—	●	●	●	●	●	●	●	●	✋	●	●	●
SIR	—	●	●	●	●	●	●	●	●	✋	●	●	●
REFLEX	—						●	●		✋			

● The overlapping stands 10 washings at 40°C (104°F).

✋ The overlapping stands 10 washings by hand.

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