

Product Description

Matte polyurethane material for heat transfer applications

Thickness: 3.14mils (78.5 microns)

Carrier: Self-adhesive clear polyester

Norm: Certified Oeko-Tex, standard 100, class 1. Suitable for childrens apparel

Suitable for

Cotton, polyester, cotton-polyester blends, Lycra, acrylic and similar fabrics.

Application Advice

- 1) Cut the film in reverse with a sharp 45° or 60° blade. For Graphtec plotters, set blade force at 15. For Roland plotters, set force at 120 grams. Perform a test cut before proceeding, adjust as necessary.
- 2) Weed excess material.
- 3) Heat press the transfer on the garment with its polyester carrier protected by a silicone paper or Teflon sheet. Press with firm pressure at 320 - 330° for five seconds. Peel warm.

Hand Iron Instructions:

- 1) Cut and weed transfer as directed above. Place transfer on garment with its polyester carrier protected by parchment paper, Kraft paper, or a thin cotton scarf or handkerchief.
- 2) Pre-heat iron to cotton setting. Begin with light pressure and increase to firm pressure. Iron the entire area of the transfer for one and a half to two minutes. Peel warm or cold. For best results, apply graphics that are smaller than the area of the iron. Large transfers should be applied with a heat press.

Maintenance

Always respect the instructions mentioned on garments.

After heat pressing, wait 24 hours before the first wash.

Washing: 140°F max. inside out - without bleach or any aggressive washing products.

Tumble drying: yes

Dry cleaning: no

Ironing: backside

Storage of the roll: vertically, one year in a dry room, 60-85°F, protected from sunlight.

Caution

These recommendations are based on our experience and testing.

We always recommend conducting your own tests before beginning production, especially if you are using non-standard fabrics.

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