enduraTex Iron On Cuttable thermal transfer film.

The heat transfer film you can apply with your vinyl cutter and sign software. Just cut it, weed it, & iron it on. No heat press needed! EnduraTex Iron On film is ideal for youth league sports apparel, custom and short run imprinted casual wear, and branded 'identity' apparel. Sell your designs to businesses, community organizations, church groups, friends & family members!

Features and Specifications

- Polyurethane, ready-to-cut, custom garment decoration
- Weed small letters and fine designs easily
- Light pressure to start then increase pressure as you iron
- Use Teflon sheet or parchment paper

- Application Directions: Reverse or mirror cut. This is a HOT peel product. Weed excess material. Preheat iron to "Cotton" setting. Apply light pressure then increase as ironing. Apply heat for 75 to 90 seconds.
- See reverse of this document for detailed instructions
- Use on 100% polyester, 100% cotton and all poly/cotton blends

36 Colors in stock!

01- White	07 - Green	13 - Silver	27 - Turquoise	63 - Hibiscus	73 - Dark Maroon
02 - Black	08 - Orange	14 - Burgundy	28 - Sun Yellow	64 - Green Apple	74 - Texas Orange
03 - Royal Blue	09 - Pink	15 - Purple	29 - Cream	65 - Light Pink	75 - Columbia Blue
04 - Navy Blue	10 - Sky Blue	21 - Lemon Yellow	55 - Bright Red	70 - Vegas Gold	78 - Lime
05 - Red	11 - Brown	22 - Grey	61 - Pale Blue	71 - OU Crimson	79 - Bubble Gum
06 - Yellow	12 - Gold	24 - Dark Green	62 -Lilac	72 - Maroon	80 - Charcoal

Roll Size	Item#	Price
15" x 5ft	ET-SI-1505-color#	$15.00
15" x 15ft	ET-SI-1515-color#	$39.00

Wash Instructions: Turn garment inside out. Machine wash on COLD with mild detergent. NO bleach. Dry at a normal dryer setting on household machines Do not dry clean. Instructions apply to the material only. Please follow garment washing instructions as well. Excellent durability, even after repeated washings.

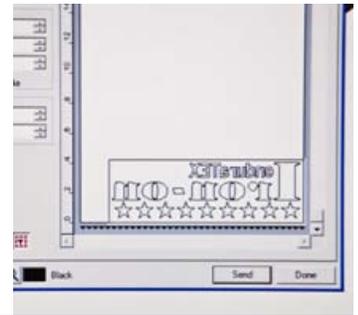See reverse for step by step application instructions!

enduraTex Iron On Tutorial
Creating Custom Decorated Garments with EnduraTex Iron On in Ten Easy Steps.

Step 1: Design your custom T-shirt graphic in LXi, FlexiSign or your preferred sign software or other vector graphic design application.
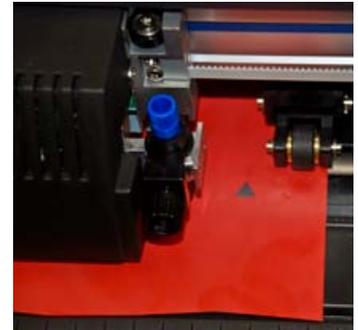

Step 2: Before sending the job to the vinyl cutter, flip the graphic to mirror image of original design. You may also have the option of setting this in the control panel of the vinyl cutter.

Step 3: Load your roll of EnduraTex Iron on film in your plotter glossy side up. Load it as it comes off the roll and feed it forward. The liner will be on the bottom, the film on top.

Step 4: Set the cutting force for approximately 70 grams or the amount you would use to cut 2 mil cast vinyl. Use a 45° blade. Perform a test cut to ensure that the parameters are correct.

Step 5: Weed the image as you would a vinyl graphic, peeling away anything you don't intend to apply to the garment. As you do so, you will expose the slightly tacky clear liner.

Step 6: Place the graphic on the shirt tacky side down, with the clear plastic liner facing you. Place it so that it reads correctly. If it still looks like a mirror image, it's upside down.

Step 7: Using a standard household iron, set it for "cotton" (the second hottest setting) and wait for it to reach that temperature. Most irons will glow red when they have reached the set temperature.

Step 8: Cover the graphic with a sheet of parchment paper. The parchment prevents the liner from sticking to the bottom of the hot iron as you move it across the graphic.

Step 9: Beginning with mild pressure, iron the transfer, covering the entire surface of the transfer area. Gradually increase pressure. Iron in this manner for at least one minute and 15 seconds.

Step 10: Remove the parchment and immediately peel the plastic liner and discard it. You're done. You've just created a custom decorated garment with EnduraTex Iron On!